

B41//Sports Visor

Fabric Composition:
100% Cotton Twill

Decoration Idea – *Transfer Print (123 Premium vinyl//Xpres STUDIO cap used in this example)*

1. Set the cap heat press at 145 degrees, medium pressure, timer at 10 seconds
2. Load the visor onto the cap press, cover the surface with a Teflon sheet and pre-press for 5 seconds
3. We would advise a small intricate design for the transfer due to the decoration area available
4. Position the transfer into the desired position and attach with heat resistant tape, relay the Teflon sheet and press
5. Rub the transfer with cloth and then remove the backing paper slowly

Other suitable decoration ideas:

1. Embroidery

- Embroidery cap arm needed to hoop in product
- Put two sheets of backing paper behind front panels for extra support
- .DST file needs to be digitised specifically for a cap, please cross check with digitiser when confirming
- Small intricate designs recommended due to the decoration area available

2. Applique

- Intricate heat applied patches can be attached with a cap press. Cover the surface with a Teflon sheet when doing so
- Pin badges can be easily applied onto the front panel to compliment the style

Related Products;

- B171
- B182
- B185

Extra assets:

-How to hoop a cap up with a cap arm:

<https://www.youtube.com/watch?v=Na4vJHwXMSA>