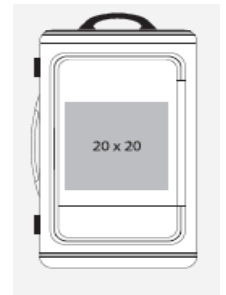


QD568//Pitch Black 72 Hour Weekender

Fabric Composition:
1000D Twist Weave Polyester

**Recommended area size for
decoration (WxH in CM):**



Showcased decoration method – *Transfer Print (123
Premium vinyl//Adkin swing head heat press used in this example)*

1. Set the temperature on the heat press to 150 degrees, medium pressure, timer at 15 seconds
2. Unzip the large front pocket, position the transfer in the desired location and attach with heat resistant tape
3. Insert a rubber pad to elevate the area away from zips for printing, cover the surface with a Teflon sheet and then press
4. Rub the transfer down with a cloth and then remove the backing paper slowly
5. Re – lay the Teflon sheet then press for a further 10 seconds

**Personalisation and decoration
can be applied in many areas. The
above illustrates the easiest
recommended area on this
product.*

Other recommended decoration methods:

1. Embroidery

- 18cm hoop recommended for decoration area
- Large central and top pockets make hooping up easy

2. Applique

- Iron on patches sold by third parties like Etsy can be easily applied slowly rotating the tip of an iron over the top until patches are fully adhered to the front panel
- Cover surface with a Teflon sheet
- Pin badges can be easily applied to compliment the style

QD568_IMAGE 001

Related Products;

- QD560
- QD565
- QD926